

Date: Wednesday, 9/12/2007 12:13:46 PM
 User: Kim Johnston

Process Sheet

5017

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 34611 -1
 Estimate Number : 12820
 P.O. Number : N/A
 This Issue : 9/12/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : PURCHASED PARTS
 Previous Run : 32128
 Written By : [Signature]
 Checked & Approved By : [Signature]
 Comment : Est Rev: A New Issue 07-04-09 JLM

Drawing Name : GROMET

Part Number : D36192
 Drawing Number : D3619 REV A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 9/19/2007

Qty: 15 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

9610K18

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)
 GROMMET

2.0

PG

PURCHASING



Comment: Issue P/O: 4577
 Purchase Part Number: 9610K18
 Supplier: MC MASTER CARR
 Certificate of conformity is required

u 07-09-13

20

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

10/7/2006 (15)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5 07/10/17 (15 K16)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 ****Remove supplier paperwork from box.*****
 Identify and Stock
 Location: 5110

E 07/10/17 (15)

Date: Wednesday, 9/12/2007 12:13:46 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROMET

Job Number: 34611

Part Number: D36192

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(15)

Comment: FINAL INSPECTION/W/O RELEASE

Done 10/18

Job Completion

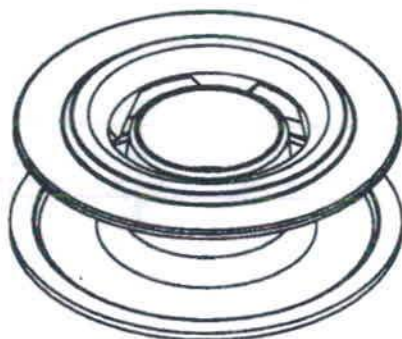


u 07.10.18

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3619	REV. A SHEET 1 OF 1
DATE 07.03.26		TITLE GROMMET	SCALE NTS
REV A	DATE 07.03.26	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING

**RELEASED**
07 07 02 *[Signature]*

D3619-X GROMMET.
WHERE X REPRESENTS THE GROMMET TRADE SIZE

DART P/N	TRADE SIZE	DESCRIPTION	HOLE SIZE	MAX. MTL THICKNESS	MCMaster CARR P/N
D3619-0	0	BRASS GROMMET W/ TEETH	1/4	0.110	9610K16
D3619-1	1	BRASS GROMMET W/ TEETH	9/32	0.120	9610K17
D3619-2	2	BRASS GROMMET W/ TEETH	3/8	0.150	9610K18
D3619-3	3	BRASS GROMMET W/ TEETH	7/16	0.230	9610K19
D3619-4	4	BRASS GROMMET W/ TEETH	1/2	0.300	9610K21

NOTES:

1) PURCHASE INFO: MCMaster-CARR P/N'S INCLUDE THE FOLLOWING:

48 GROMMETS FOR SIZE 0 & 1,
24 GROMMETS FOR SIZE 2, 3 & 4,
D3619-XT1 HOLE PUNCH,
D3619-XT2 STRIKER BLOCK,
D3619-XT3 PUNCH AND
D3619-XT4 DIE

2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *34611*

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DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
MAIN FINISHED GOODS LOCATION

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000004577

Today's Date: 9/25/07

McMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE

1

MCM NUMBE

8719065-03

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
2- 41-01 06-79	9610 K18 S/O REC	15 EA	MILITARY SPECIFICATION BRASS GROMMET KIT WITH TEETH, TRADE SIZE 2, 24 GROMMETS, 3/8" HOLE SZ 17 This shipment completes the backorder for this item	3	20 EA	15

271

